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Parts List and Assembly Instructions 546-75 Alloy Fork Crowns for Triumph 750 Twins with Disc Brakes

Parts List:

- 1) Top Yoke
- 2) Bottom Yoke
- 3) Stem
- 4) Spacer
- 5) 4 off 1/4 x 20 cap screws
- 6) 4 off 3/8 x 16 cap screws
- 7) 2 off 5/16 x 18 set screws
- 8) 2 sets handlebar mounts
- 9) 2 off 5/16 x 18 x 1/2 bottom head screws

Assembly Instructions:

- 1) Press lower bearing on the stem.
- 2) On 7/8 x 20 thread apply #262 Loctite or equivalent, tighten stem in bottom yoke.
- 3) Install bottom yoke and stem in the frame.
- 4) Press top bearing on stem.
- 5) Install provided spacer.
- 6) Please stem nut in top yoke.
- 7) Draw to steering resistance required.
- 8) Install forktubes.
- 9) Tighten four 3/8 x 16 cap screws
- 10) Install two 5/6 x 18 set screws in upper and lower yokes. If using stock steering nut, do not tighten set screw on slots.
- 11) Mount handlebars.

